



creative thermoplastic compounds

## Polytron P30B11

Release Date: 09/02/2014

**A Chemically Coupled 30% Long Glass Fiber Reinforced Black Polypropylene, Heat Stabilized for Injection Moulding applications.**

ISO

PHYSICAL PROPERTIES	UNIT	TEST METHOD	VALUES
DENSITY	g/m <sup>3</sup>	ISO-1183	1.12
MOULD SHRINKAGE	%	ISO-2577	0.2-0.4
MECHANICAL PROPERTIES	UNIT	TEST METHOD	VALUES
TENSILE YIELD STRENGTH	MPa	ISO-527	105
TENSILE MODULUS	MPa	ISO-527	7000
STRAIN @ BREAK	%	ISO-527	2.2
FLEXURAL STRENGTH	MPa	ISO-178	150
FLEXURAL MODULUS	MPa	ISO-178	6600
NOTCHED IZOD IMPACT STRENGTH +23°C	Kj/m <sup>2</sup>	ISO-180	18
NOTCHED CHARPY IMPACT STRENGTH +23°C	Kj/m <sup>2</sup>	ISO-179	17
NOTCHED CHARPY IMPACT STRENGTH -30°C	Kj/m <sup>2</sup>	ISO-179	16
UN NOTCHED CHARPY IMPACT STRENGTH +23°C	Kj/m <sup>2</sup>	ISO-179	55
UN NOTCHED CHARPY IMPACT STRENGTH -30°C	Kj/m <sup>2</sup>	ISO-179	35
THERMAL PROPERTIES	UNIT	TEST METHOD	VALUES
HDT AT LOAD 1.8 Mpa	°C	ISO-75	156
G.W.F.I	°C	IEC 60695	750
FLAMMABILITY	mm/min	FMVSS302	30@2mm
UL FLAMMABILITY		UL-94 3mm	H.B.
MELTING POINT	°C	ISO-11357	167

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